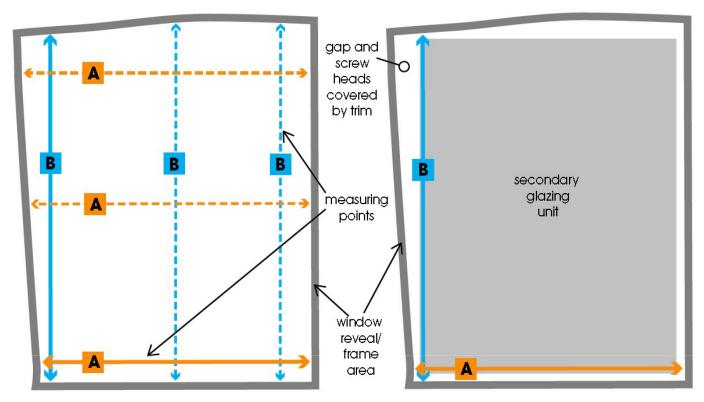
## **Measuring Your Window with Tolerance Deductions**



Measuring a window reveal

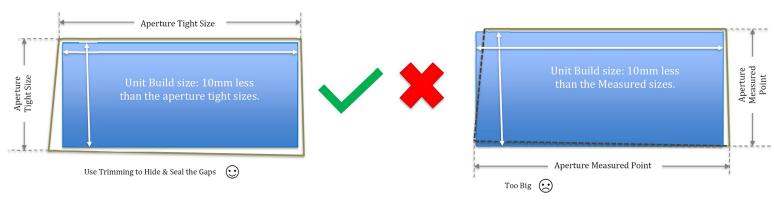
Fitting the unit in an out of square window reveal

Above left is a representation of an extrememely out of square window reveal - not uncommon in older, period properties. To measure for secondary glazing, measure the primary window reveal in several places vertically and horizontally to find the **narrowest width and height measurement**. This is the measurement we will need to make your secondary glazing unit.

The secondary unit will be square, with parallel sides with 90 degree corners. It needs to be as level as possible when installed to ensure the unit performs at the optimum level.

Dependent on where you measure the primary window reveal, the width and height measurements may differ. Take several measurements across height and width and use the smallest of each. Then **deduct 10mm**. It is better to have the secondary glazing unit slightly too small, than too large - and therefore unuseable. Gaps are covered by the supplied trim, and the gap also allows small levelling adjustments.

The edging trims which are supplied with the units can then be attached, and scribed where needed to cover any gaps around the unit and walls covering the fixing screw heads. This is attached using a silicon sealant or 'no nails' type adhesive.

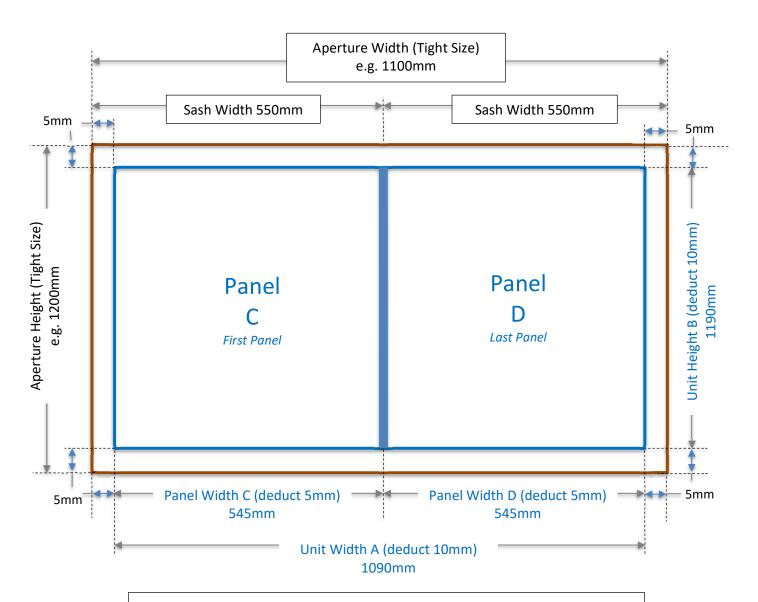




## Measuring and Tolerance deductions

This is the same principle for horizontal sliders & Vertical Sliders and if the panels are offset sizes.





## **Sliding Panels**

When all panels are added together, they must equal: - e.g. C + D =

- Total unit 'A' width for horizontal sliders
- Total unit 'B' Height for vertical sliders.

Note: if a 3,4,or 5 Panel Horizontal slider only the first and last panels need to 5mm deduction. The mid panels stay as measured. e.g.

- 3-panel slider C & E deduct 5mm per panel, no deduction to D
- 4-Panel Slider C & F deduct 5mm per panel, no deduction to D & E
- 5-panel Slider C & G deduct 5mm per panel, no deduction to D, E, F