

### Specification for the Forte Hinge Unit

All profiles are extruded from aluminium alloy 6063 T6 and comply with the recommendations of BS1474.

Frames are to be mechanically jointed using BZP screws; sashes to be crimped and cleated.

All exposed aluminium is to be polyester powder coated with a 60 micron High Gloss finish to BS6496.1984. Colour is white.

The hardwood perimeter sub-frame is kiln dried to KD:FASD:IF.

Frame weatherstripping is by means of a 'Q-lon' T-Slot draughtseal to BS7412 and BS5750. The standard colour is white.

Internal masking trims are to either PVCu or hardwood.

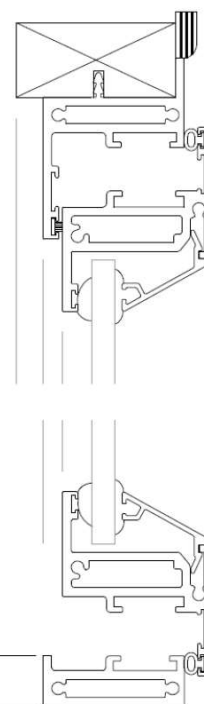
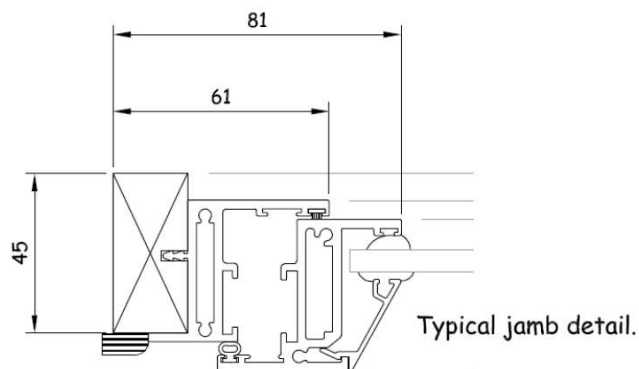
All frames are to be factory glazed with a minimum of 4mm to a maximum of 24mm double glazed unit in accordance with BS6262.

Gaskets are extruded in accordance with BS2783. The standard Colour is BLACK.


Beading to be clip-in internal fixed.

Locking system to be of multi-point espagnolette type.

All frames include upvc or timber trim.



Please note sealing is reduced to one face only

Drg No. <b>HHU Reduced Threshold FF</b>	Scale: 1:20 & 1:2 (at A4)	  Omnia One Queen Street Sheffield S1 2DG Tel: 0114 279 2875 Fax: 0114 279 2601 Email: info@clearviewsg.co.uk
Detail :  <b>Forte Hinge Unit - Reduced Threshold - Face Fix</b>		